

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT.
SHUTTERS ARE NOT REQUIRED.

SERIES-100SH
ALUMINUM SINGLE HUNG WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER
CHARTS SHOWN ON SHEETS 2 & 3.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE
COMBINATIONS OF S.H./S.H. OR SINGLE HUNG WITH OTHER
WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING
F.B.C. APPROVED MULLIONS IN BETWEEN.

LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL
WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE
REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA
BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE
DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT
LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS
AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE
MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

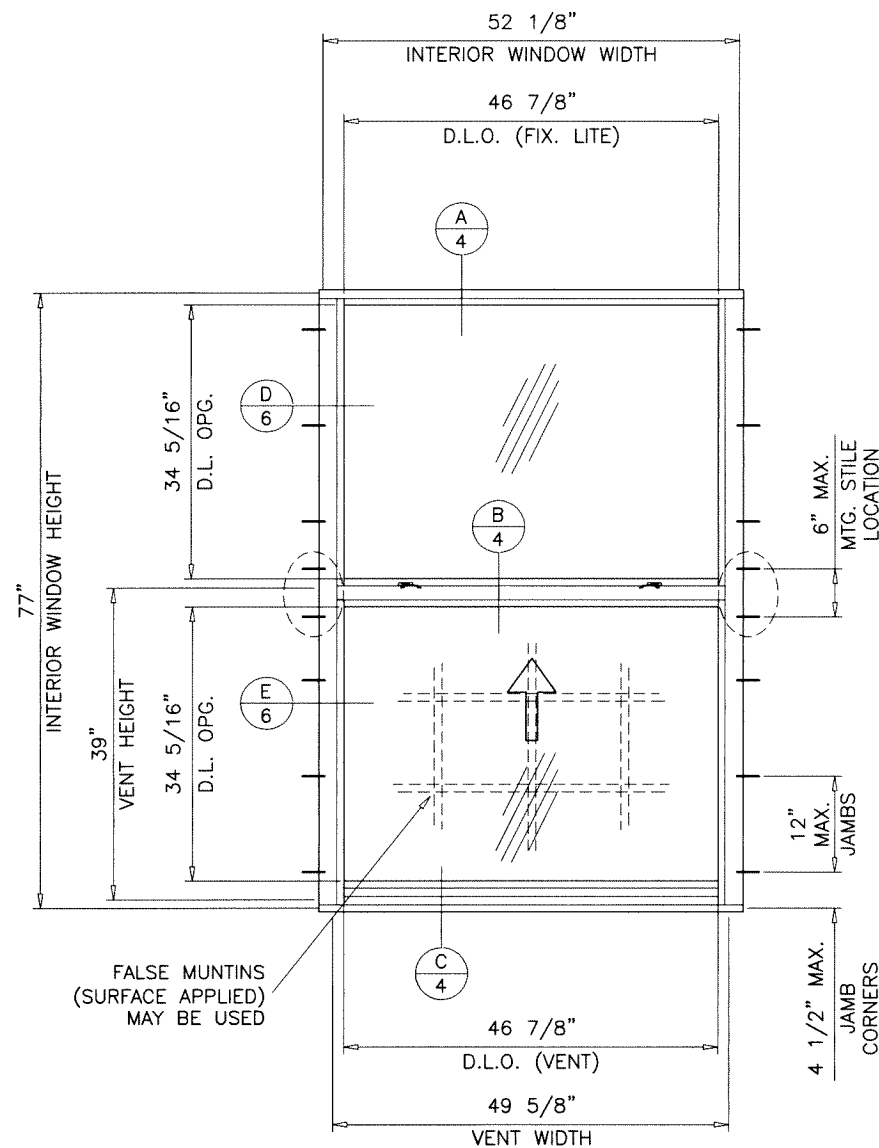
ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT
COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE
REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

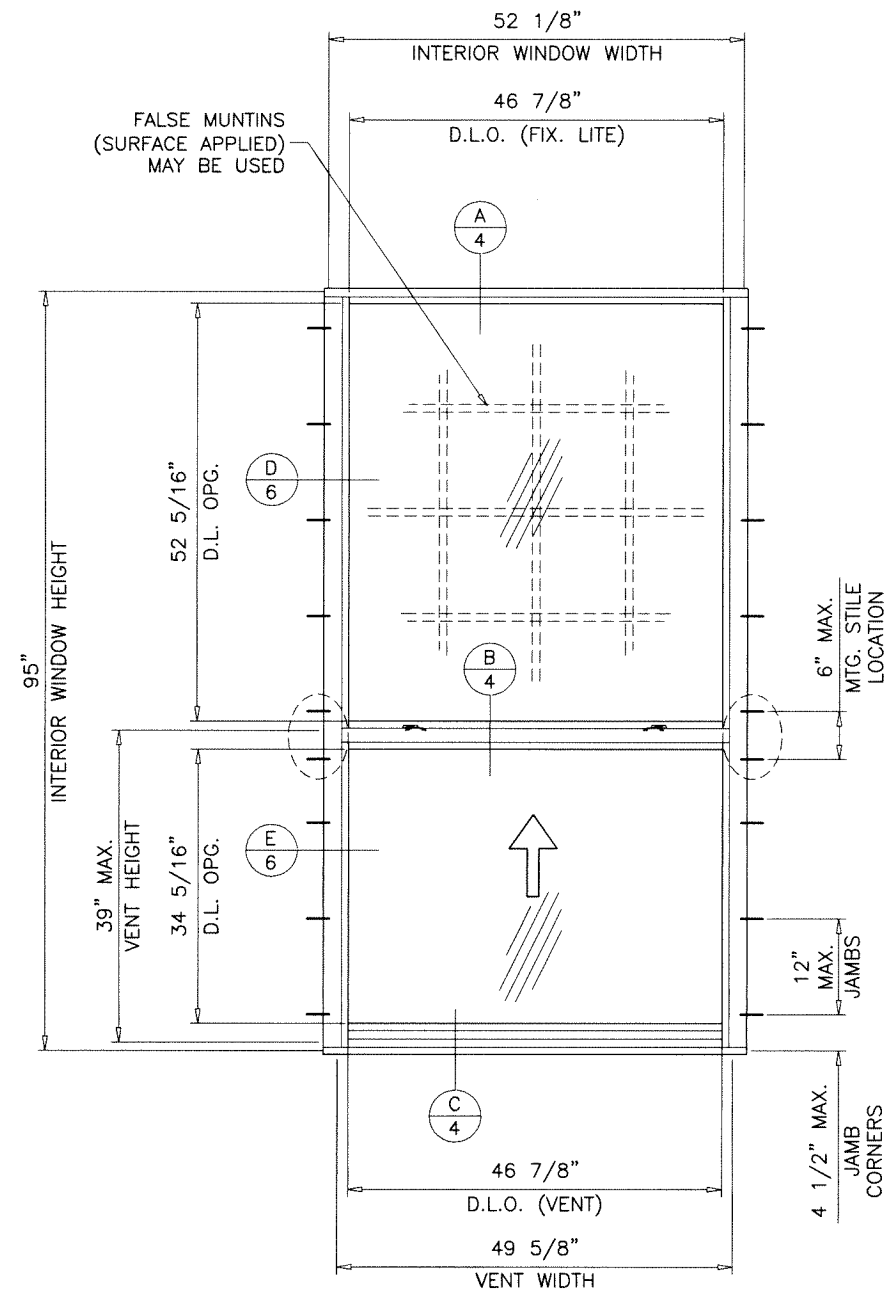
THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION
FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY
OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR
WATER INFILTRATION RESISTANCE ETC.
CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY,
AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION
IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE.
LABELING TO COMPLY WITH SECTION 1709.9.2.



TYPICAL ELEVATION
EQUAL LITES



TYPICAL ELEVATION
UNEQUAL LITES (ORIEL TYPE)
TESTED UNIT

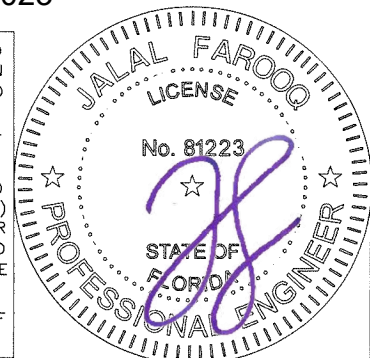
Sealed: 8/8/2023 FL #30346

A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND
INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION
PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED
ON THIS DOCUMENT.

B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF
ALTERED BY ANY MEANS.

C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED
ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.)
FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER
USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED
ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE
SPECIFIC DRAWINGS FOR REVIEW.

D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF
THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220 (C.A.N. 3538)
MIAMI, FLORIDA 33173 TEL. (305) 262-6978
FAX. (305) 264-8100

SERIES-100SH ALUM SINGLE HUNG WDW. (L.M.I.)
LUXGARD Windows And Doors LLC.
1606 W. 31 Place
Hialeah, FL 33012
Tel. (305) 216-4554 Fax. (-)

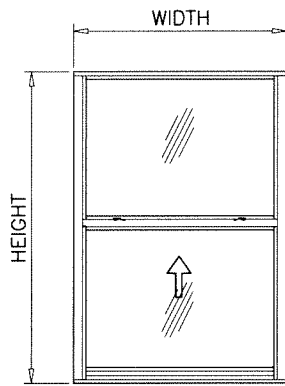
revisions:	
no	description
A	GLASS TYPE 'C' ADDED
B	UPDATED TO 2020 FBC
C	UPDATED TO 2023 FBC

date: 08-16-19
scale: 1/2"=1'-0"
dr. by: TARIQ
chk. by:

drawing no.
19-84F
sheet 1 of 8

EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF			
INTERIOR FRAME DIMS.		GLASS TYPES 'A' & 'Ai'	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
18-1/8"	25"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0
18-1/8"	37-3/8"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0
18-1/8"	49-5/8"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0
18-1/8"	55"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0
18-1/8"	62"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0
18-1/8"	71"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0
18-1/8"	77"	70.0	70.0
25-1/2"		70.0	70.0
36"		70.0	70.0
52-1/8"		70.0	70.0

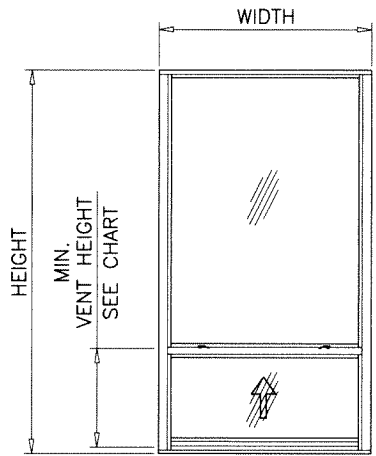
EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF			
INTERIOR FRAME DIMS.		GLASS TYPES 'A' & 'Ai'	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
23"	47"	70.0	70.0
29"		70.0	70.0
31"		70.0	70.0
35"		70.0	70.0
41"	59"	70.0	70.0
47"		70.0	70.0
23"		70.0	70.0
29"		70.0	70.0
31"	71"	70.0	70.0
35"		70.0	70.0
41"		70.0	70.0
47"		70.0	70.0
23"	83"	70.0	70.0
29"		70.0	70.0
31"		70.0	70.0
35"		70.0	70.0
41"	93"	70.0	70.0
47"		70.0	70.0
23"		70.0	70.0
29"		70.0	70.0
31"	93"	70.0	70.0
35"		70.0	70.0
41"		70.0	70.0
47"		70.0	70.0



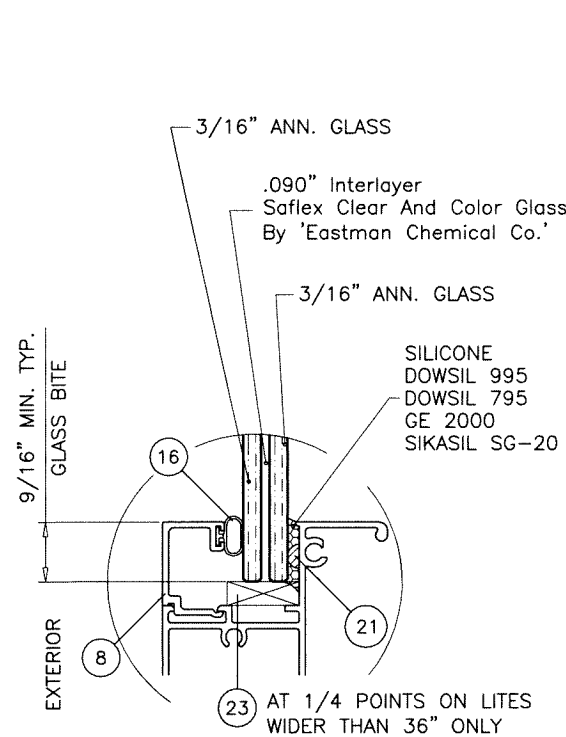
EQUAL LITES

UNEQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF				
INTERIOR FRAME DIMS.		MIN. VENT HEIGHT	GLASS TYPES 'A' & 'Ai'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)
18-1/8"	37-3/8"	16"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0
18-1/8"	49-5/8"	16"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0
18-1/8"	55"	16"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0
18-1/8"	62"	22"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0
18-1/8"	71"	31"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0
18-1/8"	75"	35"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0
18-1/8"	95"	39"	70.0	70.0
25-1/2"			70.0	70.0
36"			70.0	70.0
52-1/8"			70.0	70.0

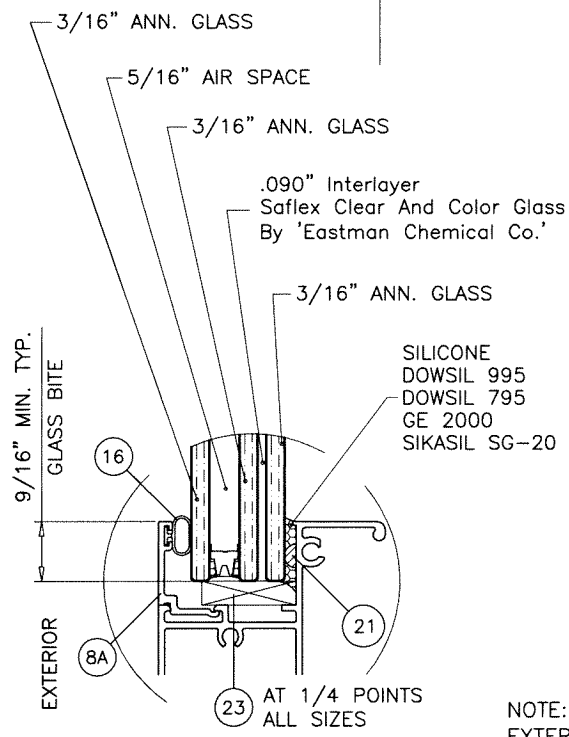
UNEQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF				
INTERIOR FRAME DIMS.		MIN. VENT HEIGHT	GLASS TYPES 'A' & 'Ai'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)
23"	47"	16"	70.0	70.0
29"			70.0	70.0
31"			70.0	70.0
35"			70.0	70.0
41"	59"	16"	70.0	70.0
47"			70.0	70.0
23"			70.0	70.0
29"			70.0	70.0
31"	71"	25"	70.0	70.0
35"			70.0	70.0
41"			70.0	70.0
47"			70.0	70.0
23"	83"	37"	70.0	70.0
29"			70.0	70.0
31"			70.0	70.0
35"			70.0	70.0
41"	93"	37"	70.0	70.0
47"			70.0	70.0
23"			70.0	70.0
29"			70.0	70.0
31"	95"	39"	70.0	70.0
35"			70.0	70.0
41"			70.0	70.0
47"			70.0	70.0



UNEQUAL LITES (ORIEL TYPE)



GLASS TYPE 'A'
7/16" OVERALL LAM. GLASS

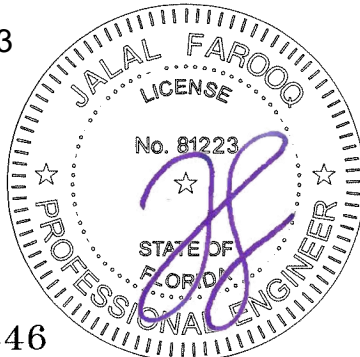


GLASS TYPE 'Ai'
15/16" OVERALL INSUL. LAM. GLASS

NOTE:
EXTERIOR LITE OF GLASS TYPE 'Ai' TO BE TEMPERED
FOR INSTALLATIONS ABOVE 30 FT. OF GRADE.

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

Sealed: 8/8/2023



FL #30346

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AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
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TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL \ 19-84F -LWD

SERIES-100SH ALUM SINGLE HUNG WDW. (L.M.I.)

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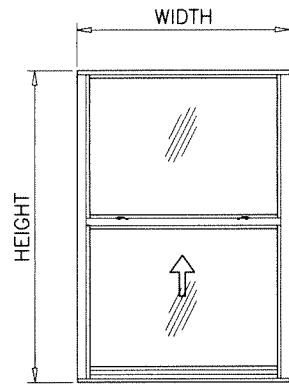
revisions:	no	date	by	description

date:	08-16-19
scale:	-
dr. by:	TARIO
chk. by:	

drawing no.	19-84F
sheet	2 of 8

EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF			
INTERIOR FRAME DIMS.		GLASS TYPES 'B' & 'Bi'	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
18-1/8"	25"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0
18-1/8"	37-3/8"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0
18-1/8"	49-5/8"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0
18-1/8"	55"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0
18-1/8"	62"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0
18-1/8"	71"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0
18-1/8"	77"	80.0	80.0
25-1/2"		80.0	80.0
36"		80.0	80.0
52-1/8"		80.0	80.0

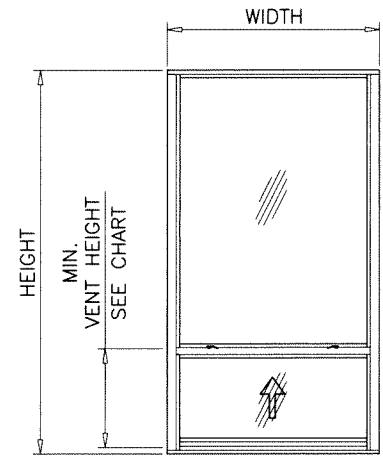
EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF			
INTERIOR FRAME DIMS.		GLASS TYPES 'B' & 'Bi'	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
23"	47"	80.0	80.0
29"		80.0	80.0
31"		80.0	80.0
35"		80.0	80.0
41"		80.0	80.0
47"		80.0	80.0
23"	59"	80.0	80.0
29"		80.0	80.0
31"		80.0	80.0
35"		80.0	80.0
41"		80.0	80.0
47"		80.0	80.0
23"	71"	80.0	80.0
29"		80.0	80.0
31"		80.0	80.0
35"		80.0	80.0
41"		80.0	80.0
47"		80.0	80.0
23"	83"	80.0	80.0
29"		80.0	80.0
31"		80.0	80.0
35"		80.0	80.0
41"		80.0	80.0
47"		80.0	80.0
23"	93"	80.0	80.0
29"		80.0	80.0
31"		80.0	80.0
35"		80.0	80.0
41"		80.0	80.0



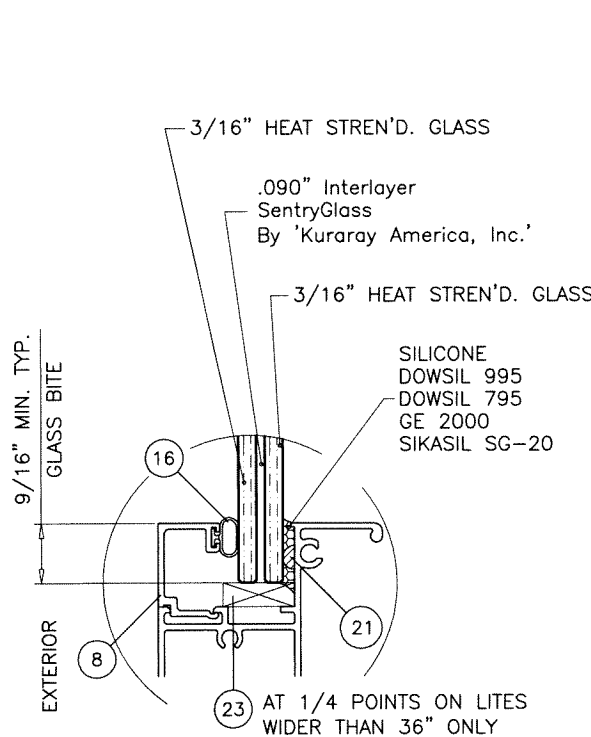
EQUAL LITES

UNEQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF				
INTERIOR FRAME DIMS.		MIN. VENT HEIGHT	GLASS TYPES 'B' & 'Bi'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)
18-1/8"	37-3/8"	16"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0
18-1/8"	49-5/8"	16"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0
18-1/8"	55"	16"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0
18-1/8"	62"	16"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0
18-1/8"	71"	16"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0
18-1/8"	75"	20"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0
18-1/8"	95"	39"	80.0	80.0
25-1/2"			80.0	80.0
36"			80.0	80.0
52-1/8"			80.0	80.0

UNEQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF				
INTERIOR FRAME DIMS.		MIN. VENT HEIGHT	GLASS TYPES 'B' & 'Bi'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)
23"	47"	16"	80.0	80.0
29"			80.0	80.0
31"			80.0	80.0
35"			80.0	80.0
41"			80.0	80.0
23"	59"	16"	80.0	80.0
29"			80.0	80.0
31"			80.0	80.0
35"			80.0	80.0
41"			80.0	80.0
23"	71"	16"	80.0	80.0
29"			80.0	80.0
31"			80.0	80.0
35"			80.0	80.0
41"			80.0	80.0
23"	83"	22"	80.0	80.0
29"			80.0	80.0
31"			80.0	80.0
35"			80.0	80.0
41"			80.0	80.0
23"	93"	32"	80.0	80.0
29"			80.0	80.0
31"			80.0	80.0
35"			80.0	80.0
41"			80.0	80.0
23"	95"	39"	80.0	80.0
29"			80.0	80.0
31"			80.0	80.0
35"			80.0	80.0
41"			80.0	80.0

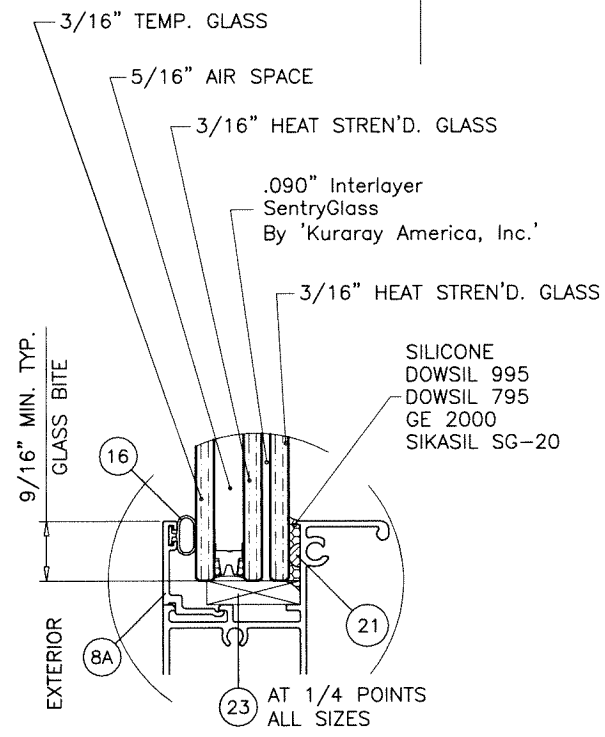


UNEQUAL LITES (ORIEL TYPE)



GLASS TYPE 'B'

7/16" OVERALL LAM. GLASS

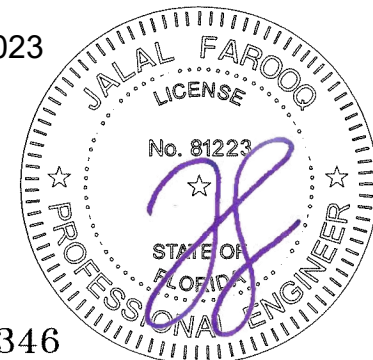


GLASS TYPE 'Bi'

15/16" OVERALL INSUL. LAM. GLASS

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

Sealed: 8/8/2023



FL #30346

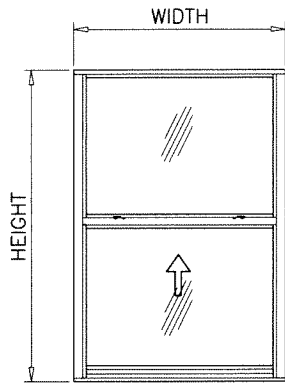
af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
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revisions:	no	date	by	description
date:	08-16-19	scale:	-	
dr. by:	TARIQ	chk. by:		
drawing no.	19-84F	sheet	3 of 8	

EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF			
INTERIOR FRAME DIMS.		GLASS TYPE 'C'	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
18-1/8"	25"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0
18-1/8"	37-3/8"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0
18-1/8"	49-5/8"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0
18-1/8"	55"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0
18-1/8"	62"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0
18-1/8"	71"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0
18-1/8"	77"	55.0	55.0
25-1/2"		55.0	55.0
36"		55.0	55.0
52-1/8"		55.0	55.0

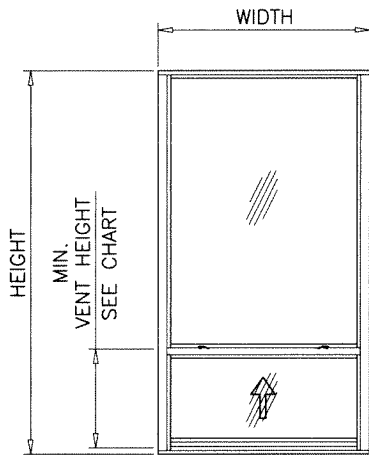
EQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF			
INTERIOR FRAME DIMS.		GLASS TYPE 'C'	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
23"	47"	55.0	55.0
29"		55.0	55.0
31"		55.0	55.0
35"		55.0	55.0
41"		55.0	55.0
47"		55.0	55.0
23"	59"	55.0	55.0
29"		55.0	55.0
31"		55.0	55.0
35"		55.0	55.0
41"		55.0	55.0
47"		55.0	55.0
23"	71"	55.0	55.0
29"		55.0	55.0
31"		55.0	55.0
35"		55.0	55.0
41"		55.0	55.0
47"		55.0	55.0
23"	83"	55.0	55.0
29"		55.0	55.0
31"		55.0	55.0
35"		55.0	55.0
41"		55.0	55.0
47"		55.0	55.0
23"	93"	55.0	55.0
29"		55.0	55.0
31"		55.0	55.0
35"		55.0	55.0
41"		55.0	55.0



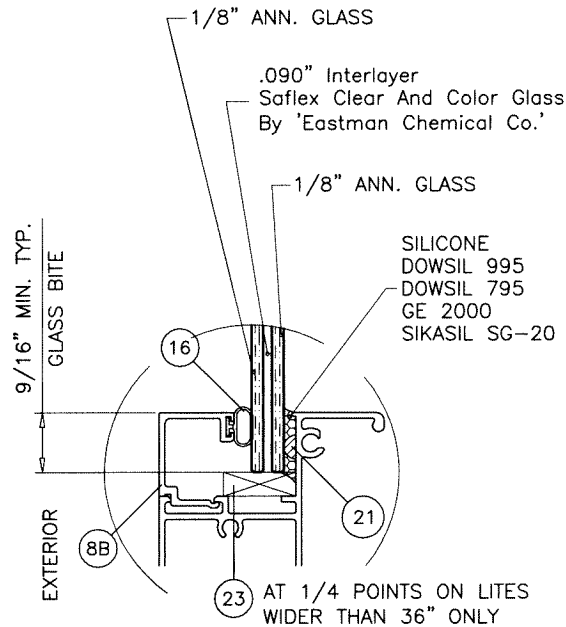
EQUAL LITES

UNEQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF				
INTERIOR FRAME DIMS.		MIN. VENT HEIGHT	GLASS TYPE 'C'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)
18-1/8"	37-3/8"	16"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0
52-1/8"			55.0	55.0
18-1/8"	49-5/8"	16"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0
52-1/8"			55.0	55.0
18-1/8"	55"	16"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0
52-1/8"			55.0	55.0
18-1/8"	62"	22"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0
52-1/8"			55.0	55.0
18-1/8"	71"	31"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0
52-1/8"			55.0	55.0
18-1/8"	75"	35"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0
52-1/8"			55.0	55.0
18-1/8"	95"	39"	55.0	55.0
25-1/2"			55.0	55.0
36"			55.0	55.0

UNEQUAL LITES WINDOWS DESIGN LOAD CAPACITY - PSF				
INTERIOR FRAME DIMS.		MIN. VENT HEIGHT	GLASS TYPE 'C'	
WIDTH	HEIGHT		EXT.(+)	INT.(-)
23"	47"	16"	55.0	55.0
29"			55.0	55.0
31"			55.0	55.0
35"			55.0	55.0
41"			55.0	55.0
47"			55.0	55.0
23"	59"	16"	55.0	55.0
29"			55.0	55.0
31"			55.0	55.0
35"			55.0	55.0
41"			55.0	55.0
47"			55.0	55.0
23"	71"	25"	55.0	55.0
29"			55.0	55.0
31"			55.0	55.0
35"			55.0	55.0
41"			55.0	55.0
47"			55.0	55.0
23"	83"	37"	55.0	55.0
29"			55.0	55.0
31"			55.0	55.0
35"			55.0	55.0
41"			55.0	55.0
47"			55.0	55.0
23"	93"	37"	55.0	55.0
29"			55.0	55.0
31"			55.0	55.0
35"			55.0	55.0
23"	95"	39"	55.0	55.0
29"			55.0	55.0
31"			55.0	55.0
35"			55.0	55.0



UNEQUAL LITES (ORIEL TYPE)

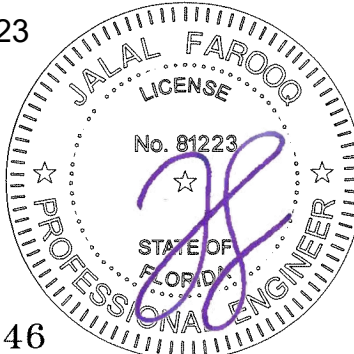


GLASS TYPE 'C'

5/16" OVERALL LAM. GLASS

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

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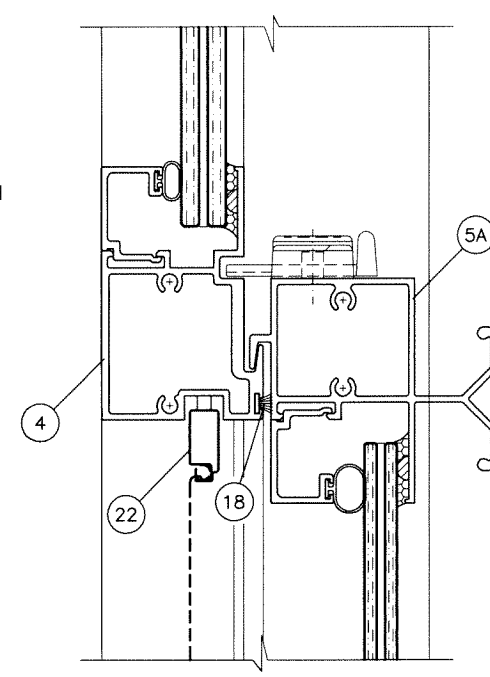
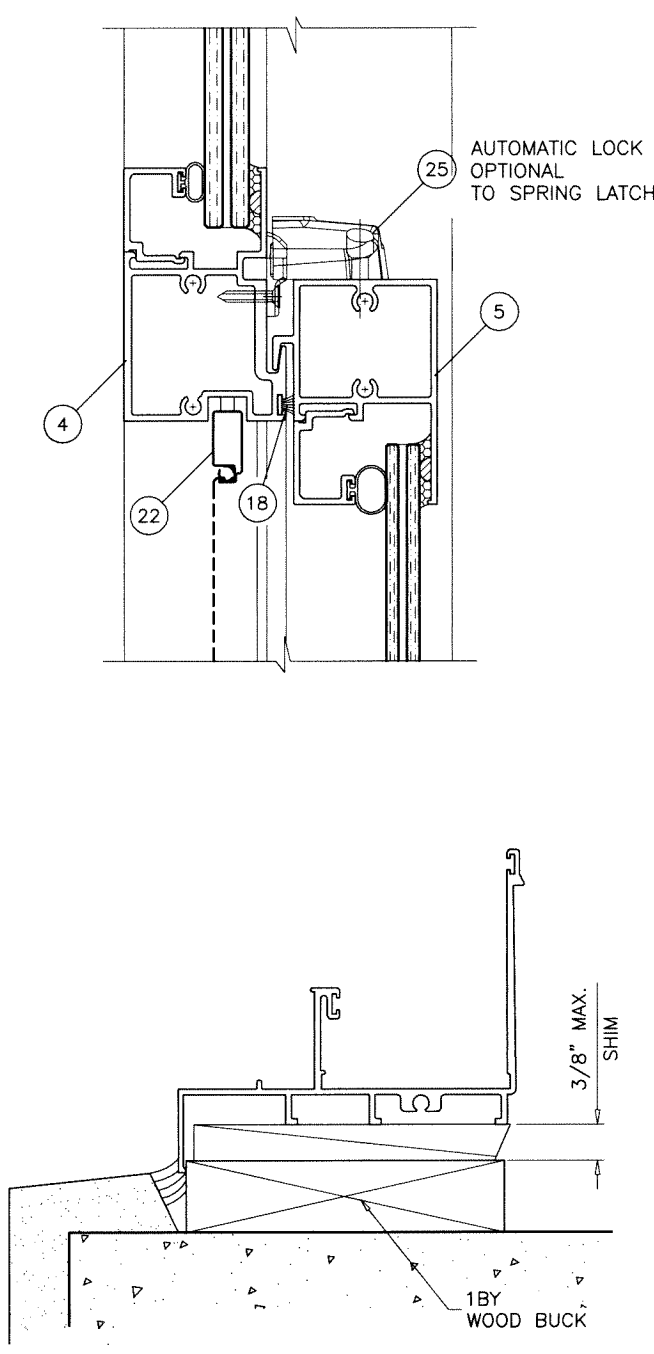
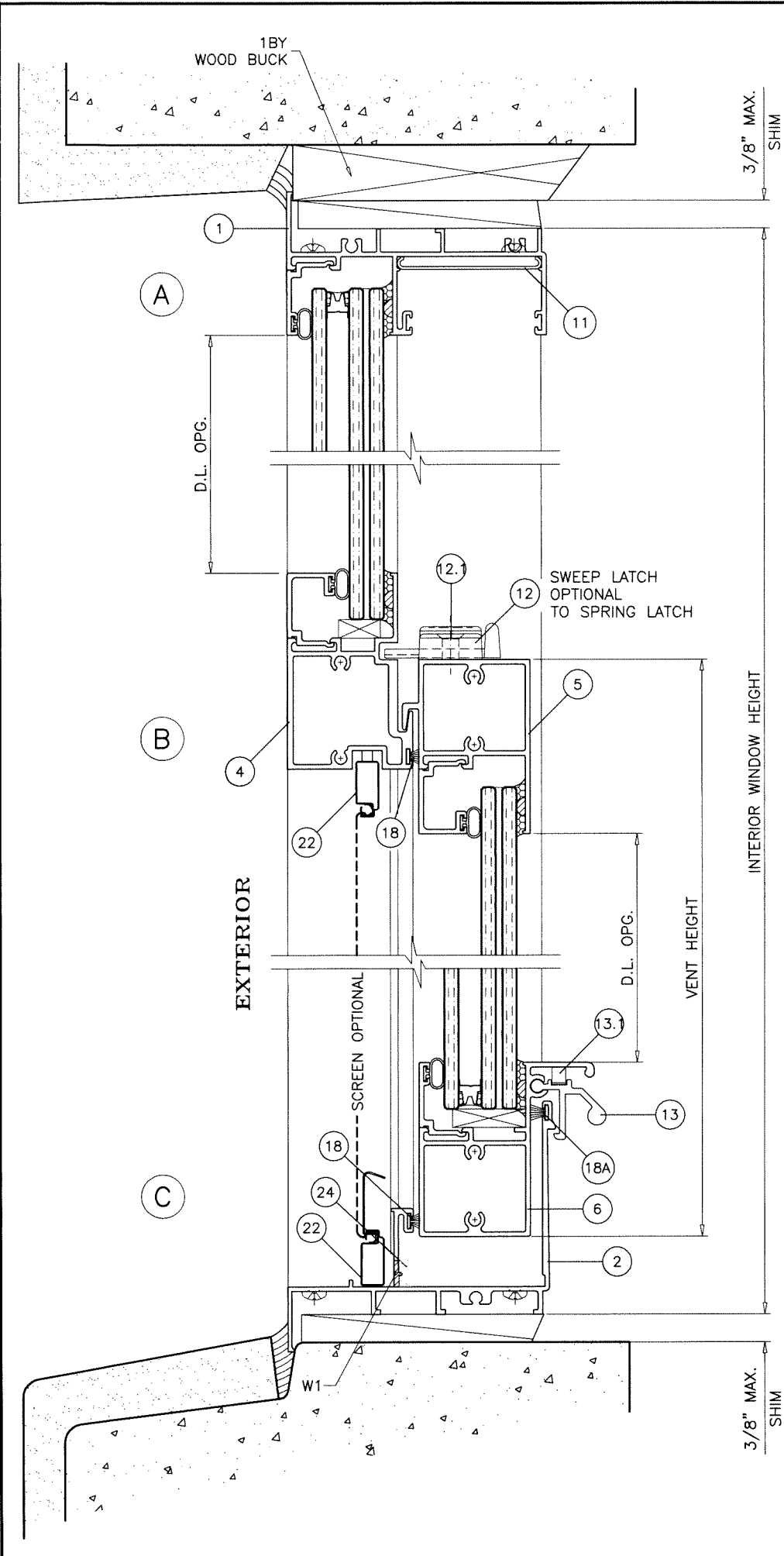


FL #30346

af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220 (C.A.N. 3538)
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL 19-84F-LWD

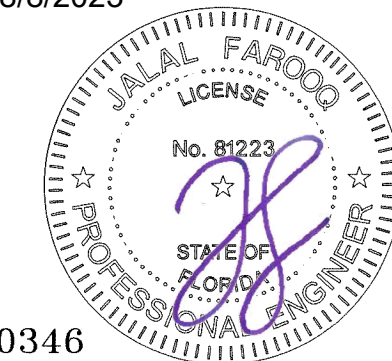
SERIES-100SH ALUM SINGLE HUNG WDW. (L.M.I.)
LUXGARD Windows And Doors LLC.
1606 W. 31 Place
Hialeah, FL 33012
Tel. (305) 216-4554 Fax. (-)

revisions:	no	date	by	description
date:	08-16-19	scale:	-	
dr. by:	TARIQ	chk. by:		
drawing no.	19-84F	sheet	3.1 of 8	



WEEPHOLES:
W1 = 1/4" X 2" WEEP NOTCHES AT EACH END.

Sealed: 8/8/2023



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date: 08-16-19

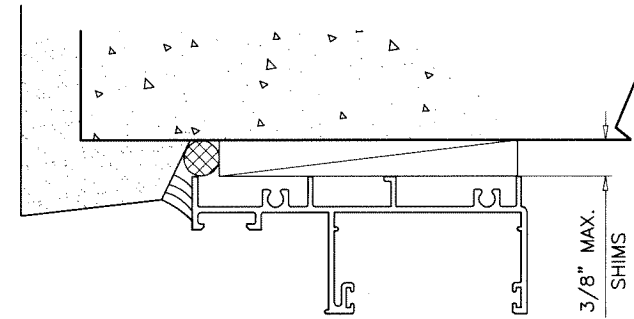
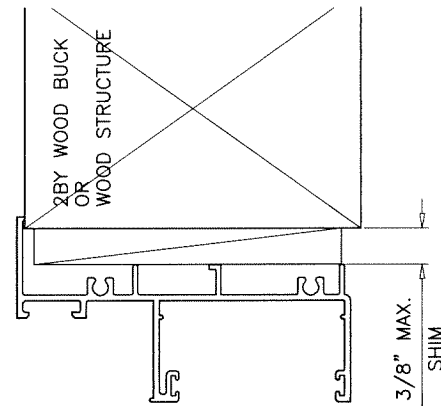
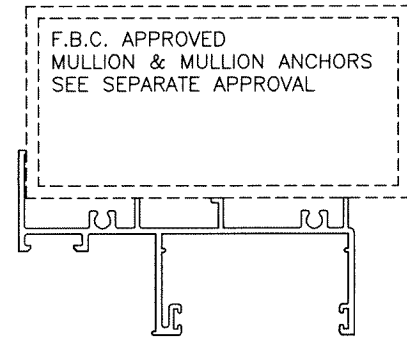
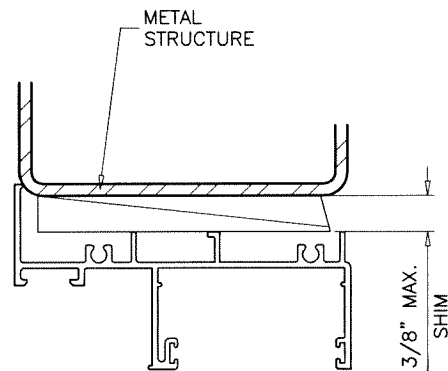
scale: 1/2" = 1"

dr. by: TARIQ

chk. by:

drawing no.
19-84F

sheet 4 of 8



FLUSH FRAME WITH
TRIMMED EXTERIOR FLANGE
APPLICABLE TO HEAD AND SILL FOR
ANY SUBSTRATE SHOWN FOR FLANGE FRAMES

WOOD BUCKS AND METAL STRUCTURE NOT BY 'LUXGARD WDW.'
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)

INTO WOOD STRUCTURES

2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY OR 2BY WOOD BUCKS INTO CONC. OR BLOCKS

1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)

1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

DIRECTLY INTO CONCRETE OR BLOCKS

2" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)

2" MIN. EMBED INTO GROUT FILLED BLOCKS (JAMBS)

1/4" DIA. TEKS OR SELF-DRILLING SCREWS (GRADE 5 CRS)

INTO F.B.C. APPROVED MULLIONS

OR

INTO METAL STRUCTURES (HEAD/SILL/JAMBS)

(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS

ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)

STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)

(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

TYPICAL EDGE DISTANCE

INTO CONCRETE AND BLOCKS = 2-1/2" MIN.

INTO WOOD STRUCTURE = 1" MIN.

INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.

CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.

C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

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af c

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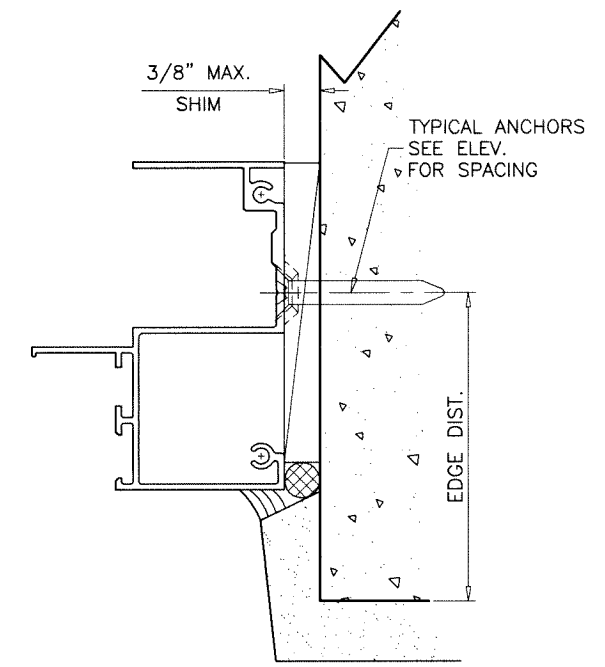
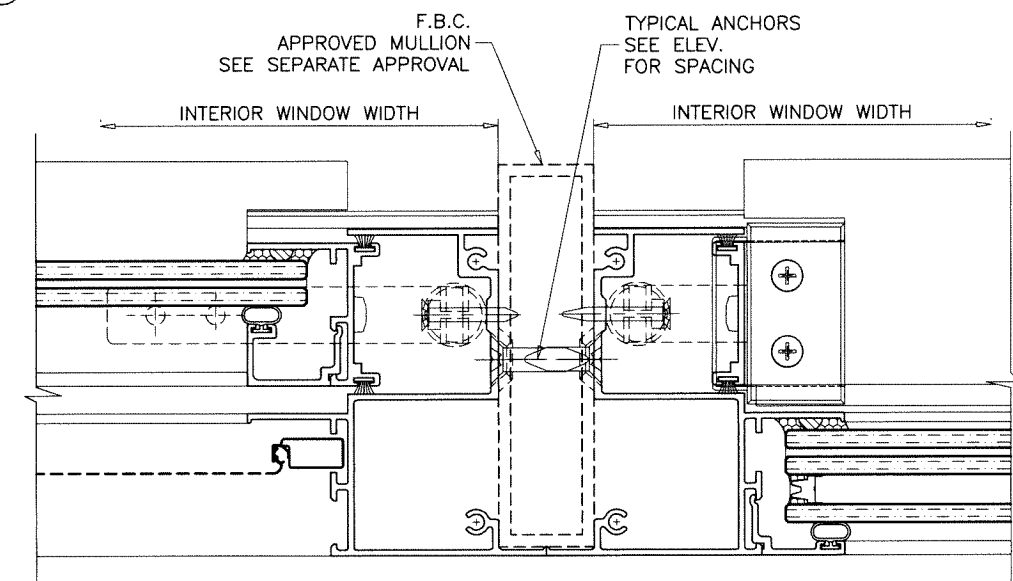
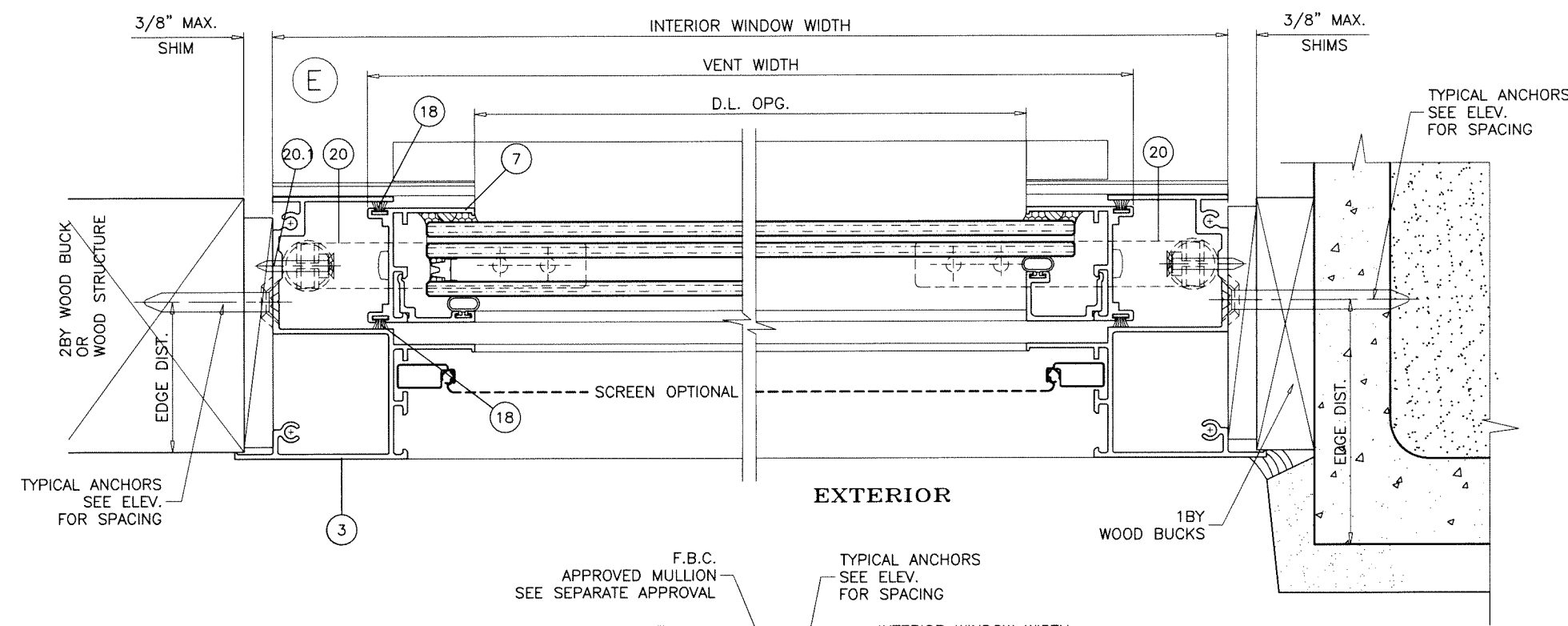
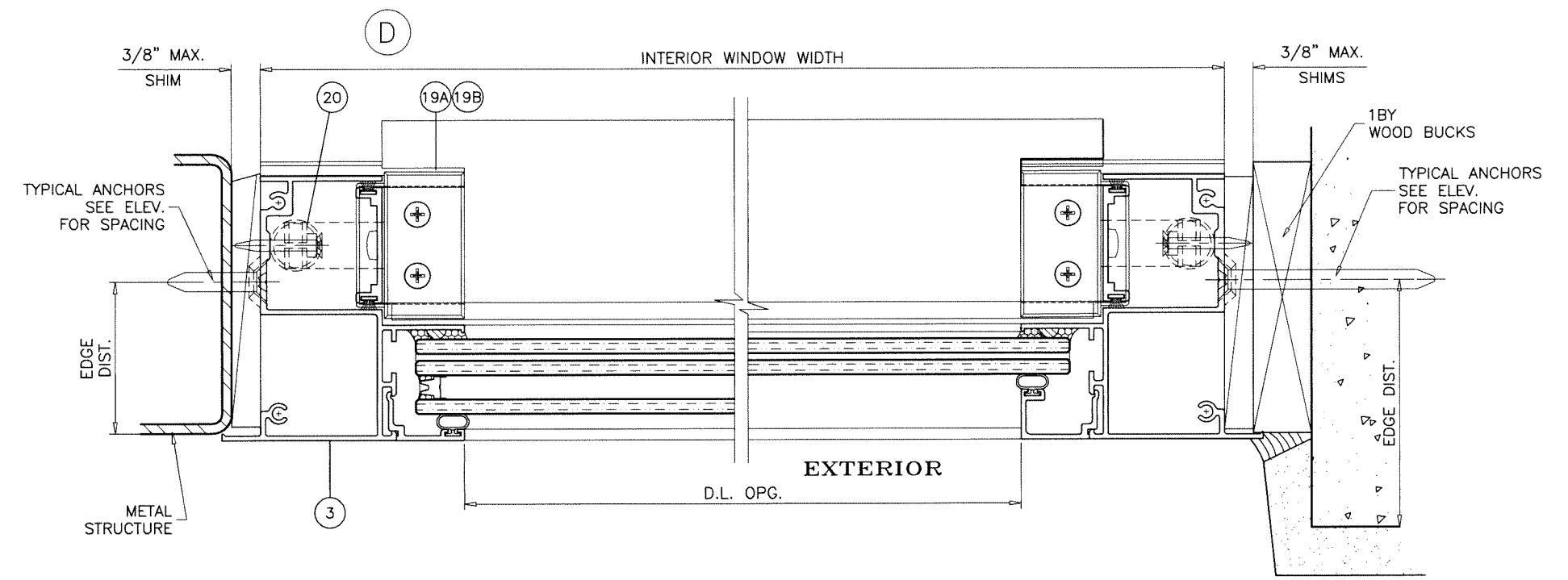
scale: 1/2" = 1"

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drawing no.

19-84F

sheet 5 of 8



FLUSH FRAME WITH TRIMMED EXTERIOR FLANGE

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19-84F
sheet 6 of 8

